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# **Technical Document Distribution**

Brand: Korg

Model SD-200, SD-400 Product: Signal Delay

**Description:** Calibration Procedure

Musicparts Document Number: 52724 TechTips: No Pages: 3 Dated: None

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## SIGNAL DELAY SD-400, SD-200 ADJUSTMENT PROCEDURE

REMARK: As all the units are adjusted closely in the factories, do not turn any semi-fixed VR except the ones on the repaired part.

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NO.	SECTION	SETTINGS	TM	OSCILLOSCOPE or mV METER	ADJUSTMENT
1.	-CLOCK. F.	SD-400 TP2 OSCILLO D.TIME 10 " 0	108	200 Asec (5 KHz) 50 Asec (20 KHz)	Repeat more than two times.
<b>.</b>	SECON. 1.	SD-200 TR 113 E +:OSCILLO D. TIME 10	-	200 usec (\$ KHz)	
2.	F. BACK	SD-400 OUT OSCILLO OR AMP M.SELE - L.DELAY D.TIME 5  SD-200 OUT OSCILLO OR AMP D.TIME 5	105	<b>→ M</b>	Adjust to make F.BACK VR oscillate at the position 8, and stop at the position 7.
3.	BIAS and GAIN	SD-400 INST.CHA-oscillato LEVEL20dB LEVEL VOL MAX D.TIME 0 F.BACK 0 EFFECT.OUT-oscillo OUT LEVEL -20dB M.SELE - S.DEDAY	101	0,58 NG NG NG D!	Oscillator: 400 Hz at 100mV Adjust to make the wave form biggest.
	3007 GAIN		103	0.2 V	
	3005 BIAS	M.SELE - L.DELAY	102		Adjust with the same points as 3007
	3005 GAIN		104	0.2 V	
		SD-200 INST.CHA-oscillato LEVEL20dB LEVEL VOL MAX D.TIME 0 F.BACK 0 EFFECT OUT-oscillo OUT LEVEL20dB	101	Refer to SD-400	Adjust with the same points as SD-400
	GAIN		102	0.2 V	

	SECTION	SETTINGS	TM	OSCILLOSCOPE or mV METER	ADJUSTMENT
4.	f.CHARACTER	OUI LEVEL20dB	110		Oscilloscope:  400 Hz at 100 mV Prior Condition:  D.TIME: 0  VOLTAGE: OdB Adjust to make the following conditio  Oscillo: 1.5KHz D.TIME: 10  VOLTAGE:-15dB
		SD-200 INST CHA-oscillator LEVEL20dB LEVEL VOL MAX F.BACK O EFFECT OUT-mV Meter OUT LEVEL20dB	106		Adjust with the same points as SD-400

